



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBEL131M-0002-101-05
Job Sheet 204280



Part No: RBEL131M-0002-101-05

Job Qty: 4 pcs

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/19

Job Tracking No:

Due Date: 2/5/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL131M-0002-101 Rev.2 IPP Rev. A 19.11.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
						Workcenter / Supplier Lead Time	
100	SL-154 - 1	4 pcs	2/5/20	2/5/20	1.00 2.00	SL-154 - 1	JB 20.01.08
110	QC 2	4 pcs	2/5/20	2/5/20	0.00 0.00	QC 2 - 1	
						QC 2 - 12	
						QC 2 - 14	
						QC 2 - 17	
						QC 2 - 19	
						QC 2 - 2	
						QC 2 - 20	
						QC 2 - 22	
						QC 2 - 23	
						QC 2 - 25	
						QC 2 - 32	
						QC 2 - 33	
						QC 2 - 35	
						QC 2 - 39	
						QC 2 - 4	
						QC 2 - 40	
						QC 2 - 44	
						QC 2 - 45	
						QC 2 - 48	
						QC 2 - 49	
						QC 2 - 50	
						QC 2 - 51	
						QC 2 - 52	
						QC 2 - 57	
						QC 2 - 62	JB 20.01.08
						QC 2 - 63	
						QC 2 - 8	
						QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	

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DART

AEROSPACE

Container No: S245843



Part: RBEL131M - 0002 - 101 - 05
 Job No: 204280
 Serial No/Batch: S245843
 Revision: 2
 Inspector:
 Exp Date:

Plex 12/5/19 12:57 PM Dart.lajeunesse.marie

DAS
62
9-89

DAS
62
9-89

120 QC 8	4 pcs	2/5/20	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	amc 20/01/11
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
QC 8 - 40					
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
QC 8 - 76					
QC 8 - 61					
130 Packaging 3-1 - Stock - B4B	4 pcs	2/5/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	DAS
				Packaging 3 - 3 - B4B	28
				Packaging 3 - 4 - B4B	9-89
				Packaging 3 - 5 - B4B	DAS
140 QC 21 - SA	4 pcs	2/5/20	0.00 0.00	QC 21 - SA - 21	21 JAN 13 2020
				QC 21 - SA - 70	9-89
Part Op 100 - 1-Machine as per folio F0110 FOLIO REV: AA DWG REV: 2-Deburr					
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB					
120 - QC8- Inspect parts - second check					
130 - Identify as per dwg & Stock Location: _____					
140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R1.000	304 Round Bar 1.00	.7880 ft (.197 ea)	100-SL-154 - 1	S226380	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-154 - 1	M304R1.000	1	26	0	
Part Specifications					
Specifications could not be found.					

GA135

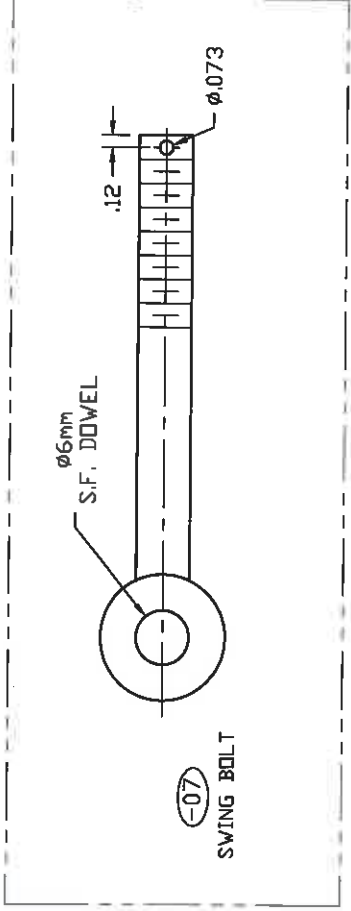
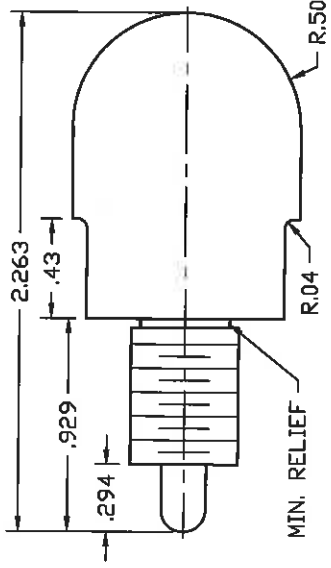
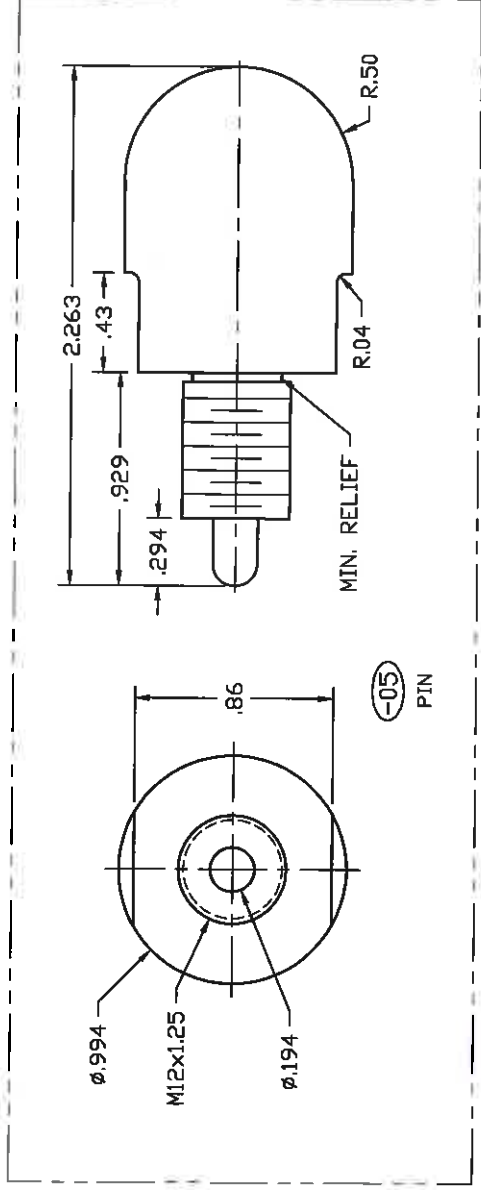
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REVISIONS		REVISIONS	
REV	DESCRIPTION	DATE	INITIAL APPROVED
-	-	-	-

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 204780 M15

19-12-05



RED BARN MACHINE

WEIGHING BRACKET, PIN
AND SWING BOLT

DWG NO. RBEL131M-0002-101-05 & -07 REV 2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .05		APPROVED	
FRACTIONS ± 1/32 ANGLES ± 5°		REVISION	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.15 X 45° PER 0.15 R		CAD SILVER FINISH	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC MIL-C-81582 TYPE II, CLASS I	
SCALE NTS		USED ON MODEL	
DATE 6-23-09		EURDICTER 135	
SHEET 4		OF 4	